

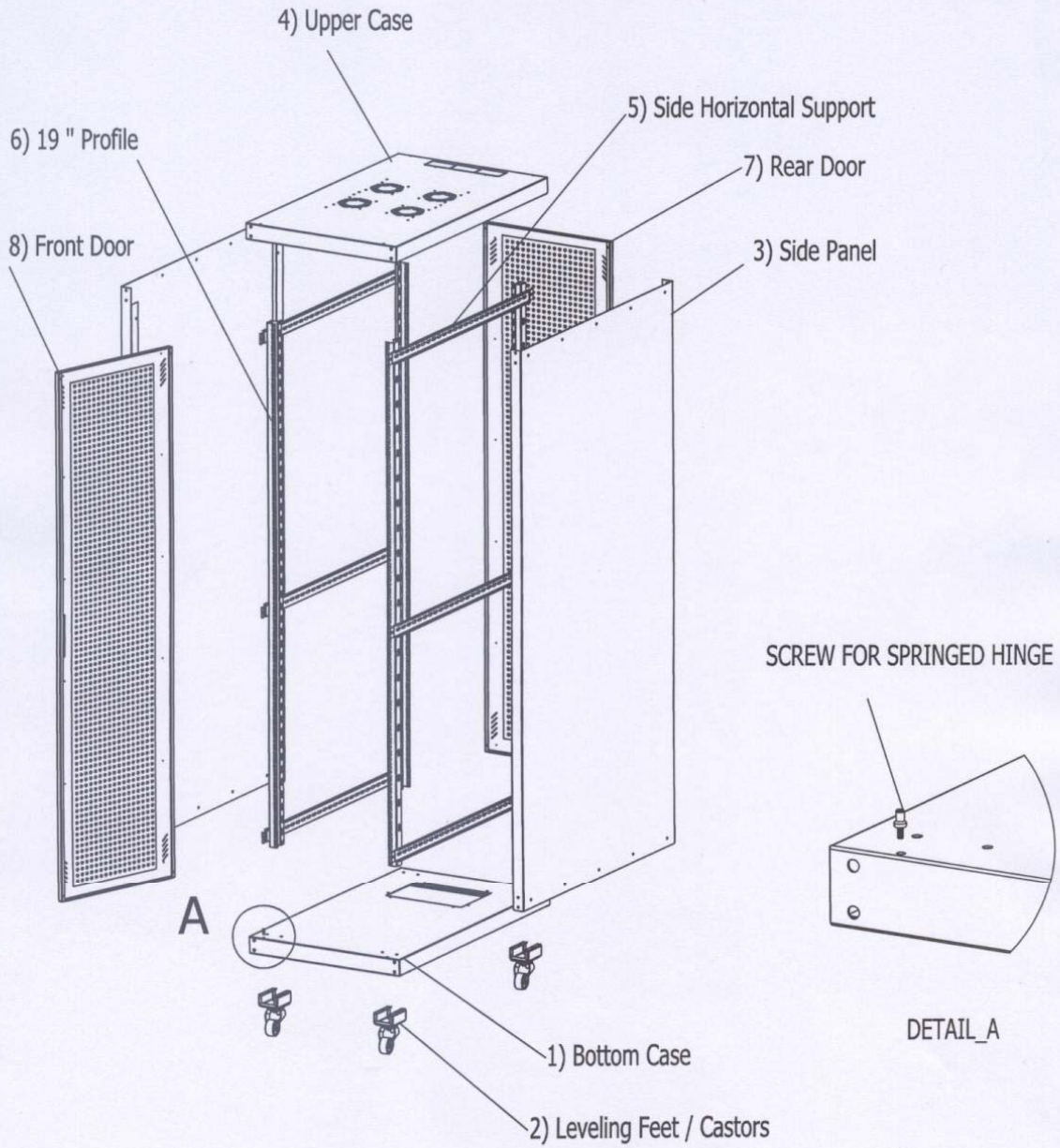
Estep

**W600 D1000 ECOLINE FREE STANDING
SERVER ASSEMBLY DIAGRAM**

 Publication date:
18.11.2004

 Document Nr :
S_4.2.1.22

 Revision Date / Nr :
00 / 00




 Page Number :
1 / 1

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Estep	ECOLINE FREE STANDING SERVER ASSEMBLY INSTRUCTIONS (W=600/D=1000)	Publication date: 18.11.2004	Document Number: T_4.2.1.09
		Revision Date/ No: 00 / 00	Page Number: 1 / 1

- 1.-2.** Castor – Leveling feet base U the shaped part – Put the bottom case on the table , as an option customer can use leveling feet or castor group . Shipping configuration has leveling feet group . Screw up the leveling feet as on clock way to the U shaped base with the adjustant hole in the middle of U part notice : The rear side of the bottom case has cable entry as pre-punched , you can notice the front from this structure . For to mount castors you will use castors own screws and nuts to mount to the U shaped base , the adjustant holes are at four cornes .
- 3.** Side panels – bottom case screwing operation pls put M6x15 screws from adjustant holes (4 pcs on sides and 4 pcs in the both front and rear) tighten the screw , do same to other side panel .
- 4.** Upper case screwing operation :
Pls put M6x15 screws from adjustant hole (4 pcs on side and 4 pcs in the both front and rear) Tighten the screws .
- 5.** Side horizontal support for 19 " Profiles :
There are four holes as M5x10 that has fixed nuts at the inner bending of side panels . Important : Notice , side horizontal support has plastic gasket in one side , this side is for front as to be used for stopping the glass door , also to be used stopping the rear door at the back. For this reason use the supports on right hand for stopping glass door and use at the rear side at left hand (looked from front)
- 6.** 19 " Profiles operation :
There are slot holes on horizontal support . for front use the second slot , for rear use the third slot holes are to mount 19 " profiles to the horizontal support . Put M8x15 Channel screws , nuts, washer and spring washer .
- 7.-8.** Front Door , Rear Door mounting Operation :
On Detail a shown a special hinge part , that should be screwed to the bottom case , for front to the left , for rear to the right coincide hole (looked from front on describing the hole locations) , after screwing these hinge parts on the bottom case , pls put the rear door and front door on this hinge part that have been screwed to the bottom case . On the upper part of rear door and front door , use the spring fuse hinges to close to operation .

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